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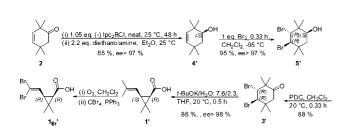
Diastereoselective Bromination of Compounds Bearing a Cyclohex-3-enol Moiety: Application to the Enantioselective Synthesis of (1R)-cis-Deltamethrinic Acid[†]

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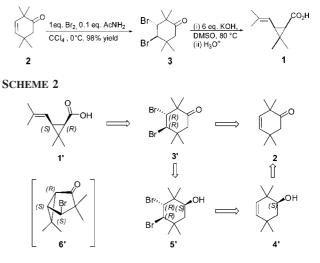
(1*R*)-*cis*-Chrysanthemic acid has been prepared in a few steps with complete control of the relative and absolute stereochemistry. Some mechanistic aspect of the addition of bromine to the C,C double bond of 2,2,5,5-tetramethylcyclohex-3-enol is disclosed.

A few years ago, we described that the synthesis of (d,l)*cis*-chrysanthemic acid **1** can be achieved in a few steps from 2,2,5,5-tetramethylcyclohex-3-enone **2**. These involve the *vic*dibromination of **2** using elemental bromine followed by reaction with potassium hydroxide in DMSO which effect a cascade cyclopropane formation and fragmentation reaction (Scheme 1).¹

This paper reports extension of our previous work to the enantioselective synthesis of (1R)-*cis*-chrysanthemic acid 1' and of the related deltamethrinic acid $1_{Br}'$ precursor of deltamethrin the most active commercially available insecticide (Scheme 3).² In fact, the planned transformation was not straightforward due to

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SCHEME 1



the lack of enantioselective methods for *trans-vic*-dibromination of C,C double bonds.³

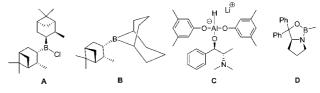
For that reason, we developed the strategy disclosed in Scheme 2, which instead involves the diastereoselective *vic*-dibromination of the C,C double bond of the (1*S*) homoallyl alcohol 4' expecting to take advantage of the directing effect⁴ of its hydroxyl group.

Enantioselective reduction of 2,2,5,5-tetramethylcyclohex-3enone **2** using (–)-*B*-chlorodiisopinocampheylborane^{5–7} (1.05 equiv, neat, 25 °C, 48 h) and quenching with diethanolamine (2.2 equiv) in anhydrous ether provides 1(*S*)-2,2,5,5-tetramethylcyclohex-3-enol **4'** in 85% yield, with very high stereocontrol (ee >97%,^{8,9} Scheme 3).

vic-Dibromination of the resulting homoallyl alcohol **4a'** proved to be highly stereoselective (1 equiv of Br_2 , -95 °C, 0.33 h, CH_2Cl_2) and leads to 3(R),4(R)-dibromo-2,2,5,5-tetramethyl-cy-

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⁽⁶⁾ In addition to (-)-*B*-chlorodiisopinocampheylborane A,⁵ other reducing agents have been tested unsuccessfully, such as (a) (*R*)-alpine-borane **B**,^{7a} (b) modified aluminum hydride C, ^{7b,c} (THF, 20 °C, 96 h, 0%), and (c) Corey's oxazaborolidine D^{7d,e} complexed with borane (cat. **10d**, BH₃,-78 °C, 0% yield). The later reagent reacts, however, at higher temperature with **2** but leads to a mixture of compounds resulting from the reduction of both the C,C and C,O double bonds of **2**.



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(8) $[\alpha]^{20}_{D}$ = 64.1 (*c* 1.0, CHCl₃).

(9) (a) Enantiomeric excess has been determined on the corresponding Mosher's ester by ¹H NMR. (b) Dale, J. A.; Mosher, H. S. J. Am. Chem. Soc. **1973**, 95, 512.

 $^{^{\}dagger}$ Dedicated to the memory of Al Meyers for his excellence in chemistry and his acute sense of humor.

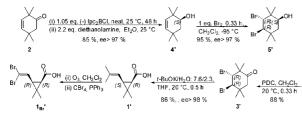
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SCHEME 3



SCHEME 4

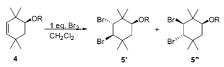


TABLE 1

entry	4	R	<i>T</i> (°C)	de (%)
а	4a'	Н	-95	97
b	4a'	Н	-78	90
с	4a'	Н	0	76
d	4b	CH=O	-78	84.2
e	4b	CH=O	0	64.6
f	4c	MeC=O	-78	76.9
g	4c	MeC=O	0	61.5
ĥ	4d	t-BuC=O	-95	76.0
i	4d	t-BuC=O	-78	73.2
i	4d	t-BuC=O	0	60.6
k	4 e	SiMe ₃	-78	82.8
1	4 e	SiMe ₃	0	62.4

clohexan-1(S)-ol **5a**' in high yield and with very high stereocontrol (95% yield; de 97%, Scheme 3).

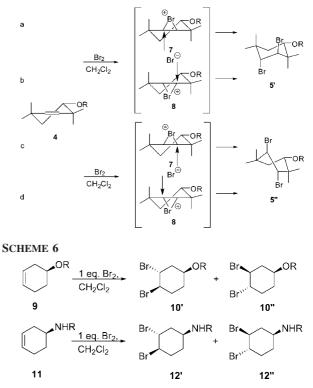
The relative and absolute stereochemistry of the **5a'** has been deducted from the DRX¹⁰ of its acetate **5c'** (9 equiv of Ac₂O, 9 equiv of Pyr, 0.1 equiv of DMAP, CH₂Cl₂, 0-20 °C, 36 h; 92% yield).

The synthesis of scalemic (1*R*)-*cis*-chrysanthemic acid **1**' was readily achieved from that stage by oxidation to the scalemic 3(R),4(R)-dibromo-2,2,5,5-tetramethylcyclohexanone **3**' (PDC,¹¹ CH₂Cl₂, 20 °C, 0.33 h, 88% yield) followed by reaction with the Gassman reagent¹² (*t*-BuOK/H₂O: 7.6/2.3, THF, 20 °C, 0.5 h) and acid hydrolysis of the resulting potassium carboxylate (86% yield in **1**', ee >98%, Scheme 3).

The reaction involving the Gassman reagent¹² is remarkable since it sequentially allows the formation of the [3.1.0] bicyclic skeleton by intramolecular substitution leading to 6' and the high-yielding Grob-type fragmentation reaction^{1,13} leading to the potassium chrysanthemate.

The dibromination of the equatorial homoallyl alcohol 4a' is even more remarkable since the high stereocontrol reported above is only observed when the reaction is performed at quite low temperature (-95 °C, Schemes 4, Table 1, compare entry a to b,c), and interestingly, dilution does not affect this stereocontrol.

We have also performed the bromination either of the corresponding formiate **4b**, acetate **4c**, pivalate **4d**, or trimethylsilyl derivative **4e** (Table 1, entries d-1) but the results were disappointing since we never reached the high stereoselectivity observed from the free alcohol **4a** (Table 1, compare entry b to



d,f,i,k). We have not been able to determine why the stereocontrol is poorer with 4b-d possessing carboxy groups which have a higher propensity to lie in equatorial position than the hydroxyl group.

The selective formation of 5a' over 5a'' could be rationalized by assuming the attack of the bromide ion at C-4 of the bromiranium 7a or at C-3 of its diastereoisomers 8a so that it leads to a chair (Scheme 5, entries a,b) rather than a twisted boat transition state (Scheme 5, entries c,d).¹⁴

Dibromation of related 4-trideuteromethoxy- **9a**, 4-acetoxy-**9b**, and 4-trifluoromethylcyclohexenes **9c** was carried out 25 years ago^{15} (CHCl₃, 0 °C) and produces the corresponding dibromides in quantitative yields but as a 65/35, 60/40, and 60/ 40 mixture of **10'/10''** diastereoisomers, respectively (Scheme 6).

Related results have been also reported¹⁶ on the dibromation of *tert*-butyl *N*-(cyclohex-3-enyl)carbamate **11a** and *N*-(cyclohex-3-enyl)trifluoroacetamide **11b** with bromine in methylene dichloride (-78 °C) and produce **12** in about 90% yields and in 83/17 and 77/23 ratios of **12'/12''** diastereoisomers, respectively (Scheme 6).

Those results are related to those reported in this work, but diastereoselections are far poorer than we have observed from the homoallyl alcohol 4a.

Preliminary results on the addition of hypobromous acid on **4** lead us to suspect that the addition of bromenium ion (Br⁺) is not stereoselective and produces a 60/40 mixture of **7/8**. We will report in due course this work and its uses for another synthesis of (1*R*)-*cis*-chrysanthemic acid **1**'.

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Experimental Section

2,2,5,5-Tetramethylcyclohex-3-enone **2** was prepared according to the literature procedure.¹

(S)-2,2,5,5-Tetramethylcyclohex-3-enol 4a'. Into a 25 mL roundbottomed two-necked flask under a bell of Ar were added 2,2,5,5tetramethylcyclohex-3-enone 2 (3.040 g, 20 mmol) and (-)-Ipc₂BCl (6.74 g, 21 mmol), and the solution was stirred at rt. After 3 days, liberated α-pinene was removed by vacuum (0.1 mmHg) at 40 °C. Dry ether (70 mL) was added followed by diethanolamine (4.62 g, 44 mmol) and the solution stirred for 2 h at rt. The white precipitate that appeared was filtered through a Büchner funnel, and the filter cake was washed with dry ether (4 \times 25 mL). The filtrate was concentrated under reduced pressure. The crude product was purified by column chromatography (pentane/ether: 95/5) to furnish 2.61 g (85%) of (S)-2,2,5,5-tetramethylcyclohex-3-enol 4a' as a white solid with an odor close to that of menthol: mp 47 °C; $[\alpha]^{20}D$ –64.1 (c 1.0, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 5.23 (s, 2H), 3.67 (dd, J = 11.2, 4.8 Hz, 1H), 1.58 (m, 2H), 1.38 (broad, 1H), 1.08 (s, 3H), 1.02 (s, 3H), 1.01 (s, 3H), 0.92 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 134.8, 133.9, 73.6, 42.1, 36.9, 34.6, 31.0, 29.4, 27.6, 21.3; IR (KBr): v (cm⁻¹) 3372, 3005, 2959, 2931, 2868, 1469, 1361, 1185, 1076, 1041, 912, 764, 736.

(1S)-(3R,4R)-Dibromo-2,2,5,5-tetramethylcyclohexanol 5a'. Into a 50 mL round-bottomed two-necked flask under Ar was added dropwise, at -95 °C, a solution of bromine (480 mg, 3 mmol) in dry CH₂Cl₂ (12 mL) to a stirred solution of (S)-2,2,5,5-tetramethylcyclohex-3-enol 4a' (462 mg, 3 mmol) in dry CH₂Cl₂ (18 mL). After 0.25 h at -95 °C, 10 mL of satd aq $Na_2S_2O_5$ was added, and the reaction mixture was allowed to warm to room temperature and diluted with CH2Cl2 (100 mL). The organic layer was decanted, dried over MgSO4, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography (pentane/ether: 90/10) to furnish 895 mg (95%) of (1S)-(3R,4R)-dibromo-2,2,5,5-tetramethylcyclohexanol 5a' as a white solid: mp 119 °C; $[\alpha]^{20}_{D}$ –48.9 (c 1.4, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 4.61 (d, J = 11.6 Hz, 1H), 4.30 (d, J = 11.6 Hz, 1H), 3.78 (dd, J = 3.0, 2.8 Hz, 1H), 1.88 (m, 2H), 1.56 (s, 1H), 1.32 (s, 3H), 1.26 (s, 3H), 1.15 (s, 3H), 1.10 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 75.9, 69.5, 66.0, 43.9, 41.0, 39.0, 33.3, 28.0, 25.4, 21.5; IR (KBr) ν (cm⁻¹) 3576, 2973, 2932, 2881, 1464, 1452, 1391, 1367, 1347, 1288, 1245, 1205, 1166, 1114, 1079, 1048, 1014, 998, 933, 916, 881; EIMS m/z 235, 233, 153, 135, 111, 95, 69, 55. Anal. Calcd for C₁₀H₁₈Br₂O: C, 38.24; H 5.78. Found: C, 38.64; H, 4.78.

(1S)-Acetoxy-(3R,4R)-dibromo-2,2,5,5-tetramethylcyclohexane 5c'. Into a 25 mL round-bottomed two-necked flask under Ar were added dry pyridine (240 mg, 3 mmol) and DMAP (4 mg, 0.04 mmol) to a stirred solution of (1S)-(3R,4R)-dibromo-2,2,5,5-tetramethylcyclohexanol 5a' (105 mg, 0.33 mmol) in dry CH₂Cl₂ (3 mL). The solution was cooled to 0 °C before freshly distilled acetic anhydride (306 mg, 3 mmol) diluted with 2 mL of dry CH₂Cl₂ was added dropwise. After 36 h at room temperature, the reaction mixture was quenched with aq HCl (10%, 3 mL) and extracted with CH_2Cl_2 (3 × 10 mL). The combined organic extracts were washed with an aq satd solution of NaHCO₃ (5 mL) and brine (5 mL), dried over MgSO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography (pentane/ether: 95/5) to furnish 108 mg (92%) of (1S)-acetoxy-(3R,4R)-dibromo-2,2,5,5tetramethylcyclohexane 5c' as a white solid: mp 121 °C; $[\alpha]^{20}$ – 52.3 (c 1.6, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 4.90 (t, = 3.0 Hz, 1H), 4.54 (d, J = 11.7 Hz, 1H), 4.30 (d, J = 11.7 Hz, 1H), 2.08 (s, 3H), 1.96 (d, J = 3.2 Hz, 1H), 1.91 (d, J = 3.2 Hz, 1H), 1.22 (s, 3H), 1.18 (s, 3H), 1.17 (s, 3H), 1.16 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 170.0, 76.8, 68.6, 65.4, 42.8, 38.9, 38.3, 33.1, 27.7, 25.0, 21.5, 21.1; IR (KBr) v (cm⁻¹) 2989, 2973, 2940, 2879, 1735, 1464, 1451, 1432, 1393, 1373, 1351, 1240, 1198, 1163, 1076, 1060, 1022, 994; EIMS m/z 217, 215, 153, 149, 147, 136, 135, 121, 120, 119, 107. Anal. Calcd for C₁₂H₂₀Br₂O₂: C, 40.48; H, 5.66. Found: C, 41.16; H, 5.69.

The product was crystallized, without special care, by evaporation of isopropyl alcohol solution over a period of 2 days for X-ray diffraction analysis.

(3R,4R)-Dibromo-2,2,5,5-tetramethylcyclohexanone 3'. Into a 25 mL round-bottomed two-necked flask under Ar were added at 0 °C PDC (1.13 g, 3 mmol) and powdered molecular sieves 4 Å (1.13 g) mixed together with a stirred solution of $({}^{1}S)$ -(3R,4R)-dibromo-2,2,5,5tetramethylcyclohexanol 5a' (785 mg, 2.5 mmol) in dry CH₂Cl₂ (15 mL), and the reaction mixture was stirred at rt. After 0.33 h, the reaction mixture was filtered through Celite, the Celite cake was washed with CH_2Cl_2 (2 × 25 mL), and the filtrate was concentrated under reduced pressure. The crude product was purified by column chromatography (pentane/ether: 90/10) to furnish 886 mg (88%) of (3R,4R)-dibromo-2,2,5,5-tetramethylcyclohexanone 3' as a white solid: mp 104 °C; ¹H NMR (400 MHz, CDCl₃) δ 4.44 (d, J = 11.6 Hz, 1H), 4.25 (d, J =11.6 Hz, 1H), 2.78 (d, J = 14.0 Hz, 1H), 2.32 (d, J = 14.0 Hz, 1H), 1.30 (s, 3H), 1.27 (s, 3H), 1.25 (s, 3H), 0.98 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 207.9, 66.8, 66.5, 52.7, 49.8, 40.4, 32.0, 23.9, 23.8, 21.2; IR (KBr) v (cm⁻¹) 2982, 2941, 2879, 1712, 1460, 1389, 1371, 1345, 1298, 1245, 1185, 1122, 1076, 945, 893, 856, 806, 733; EIMS m/z 233, 231, 205, 203, 191, 189, 151, 149, 147, 123, 110, 109. Anal. Calcd for C₁₀H₁₆Br₂O: C, 38.49; H, 5.17. Found: C, 38.88; H, 4.95.

(1R)-cis-Chrysanthemic Acid 1' with the Gassman Reagent. Into a 25 mL round-bottomed two-necked flask under Ar was added water (21 mg, 1.15 mmol) to a stirred solution of freshly sublimed potassium tert-butoxide (426 mg, 3.8 mmol) in dry THF (4 mL), and the reaction mixture was stirred at rt. After 10 min, a solution of (3R,4R)-dibromo-2,2,5,5-tetramethylcyclohexanone 3' (156 mg, 0.5 mmol) in dry THF (2 mL) was added dropwise. A yellow coloration appeared, and the reaction was monitored by TLC (pentane/ether: 80/20). After 0.5 h at rt, ice (8 mL) was added and the reaction mixture acidified to pH 2 with aq HCl (10%) (discoloration) and extracted with ether (4 \times 15 mL). The combined organic extracts were washed with water (2 \times 5 mL), dried over MgSO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography (pentane/ether: 80/20) to furnish 72 mg (86%) of (1R)-cis-chrysanthemic acid 1' as a white solid: mp 108 °C; $[\alpha]^{20}_{D}$ +82.3 (c 1.0, CHCl₃) (lit.¹⁷ $[\alpha]^{20}_{D}$ +83.0 (c 1.75, CHCl₃); ¹H NMR (400 MHz, CDCl₃) δ 9.85 (broad, 1H), 5.36 (dt, J = 8.8, 1.3 Hz, 1H), 1.96 (dd, J 8.5, 8.6 Hz, 1H), 1.74 (s, 3H), 1.69 (s, 3H), 1.64 (d, J = 9.1 Hz, 1H), 1.24 (s, 3H), 1.20 (s, 3H); ¹³C NMR (100 MHz, CDCl₃) δ 177.1, 135.2, 117.9, 33.1, 30.9, 28.8, 27.4, 25.9, 18.2, 14.7; IR (KBr) ν (cm⁻¹) 3037, 2928, 2559, 1693, 1438, 1394, 1376, 1326, 1305, 1229, 1148, 1120, 1090, 1061, 1004, 979, 940, 852, 838, 786, 718.

(1*R*)-*cis*-Chrysanthemic Acid 1' with KOH in DMSO/Water Mixture. Into a 25 mL round-bottomed two-necked flask under Ar,was added (3*R*,4*R*)-dibromo-2,2,5,5-tetramethylcyclohexanone **3'** (156 mg, 0.5 mmol) to a stirred solution of potassium hydroxide (168 mg, 3 mmol) in a mixture of dimethyl sulfoxide and water (4:1, 2 mL). The reaction mixture was then heated to 70 °C for 2.5 h. The reaction was monitored by TLC (pentane/ether: 80/20). The reaction was hydrolyzed to pH 2 with aq HCl (10%) and extracted with ether (4 × 15 mL). The combined organic extracts were washed with water (2 × 5 mL), dried over MgSO₄, filtered, and evaporated under reduced pressure. The crude product was purified by column chromatography (pentane/ ether: 80/20) to furnish 69 mg (82%) of (¹*R*)-*cis*-chrysanthemic acid **1'** as a white solid. Spectral properties were identical with those already reported.

Acknowledgment. S.J. thanks the FRIA for financial support.

Supporting Information Available: NMR spectra (¹H and ¹³C) for compounds **4a'**, **5a'**, **5c'**, **3'**. and **1'**. Experimental procedures, characterizations, and NMR spectra (¹H) for compounds **4b**–**e** and relative bromine adducts **5b**, **5d**, and **5e**. This material is available free of charge via the Internet at http://pubs.acs.org.

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